

NOTES:

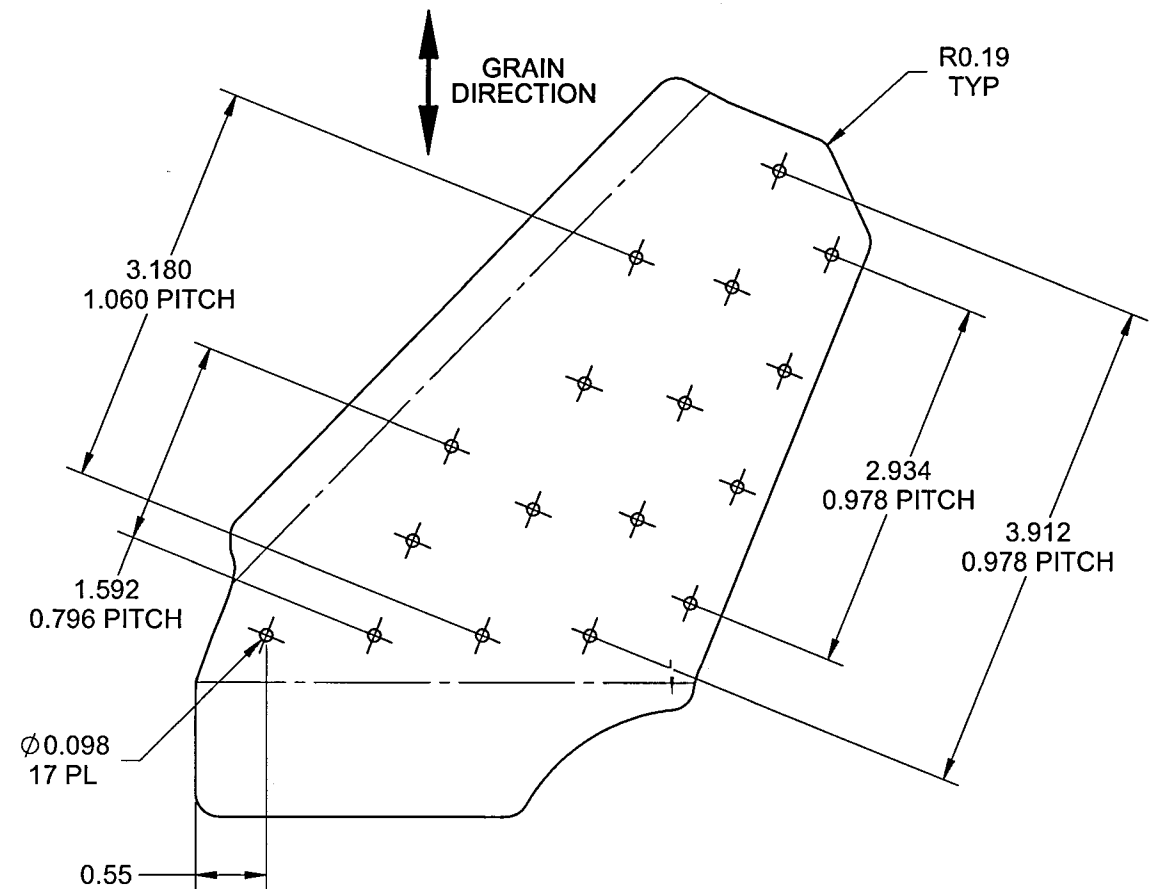
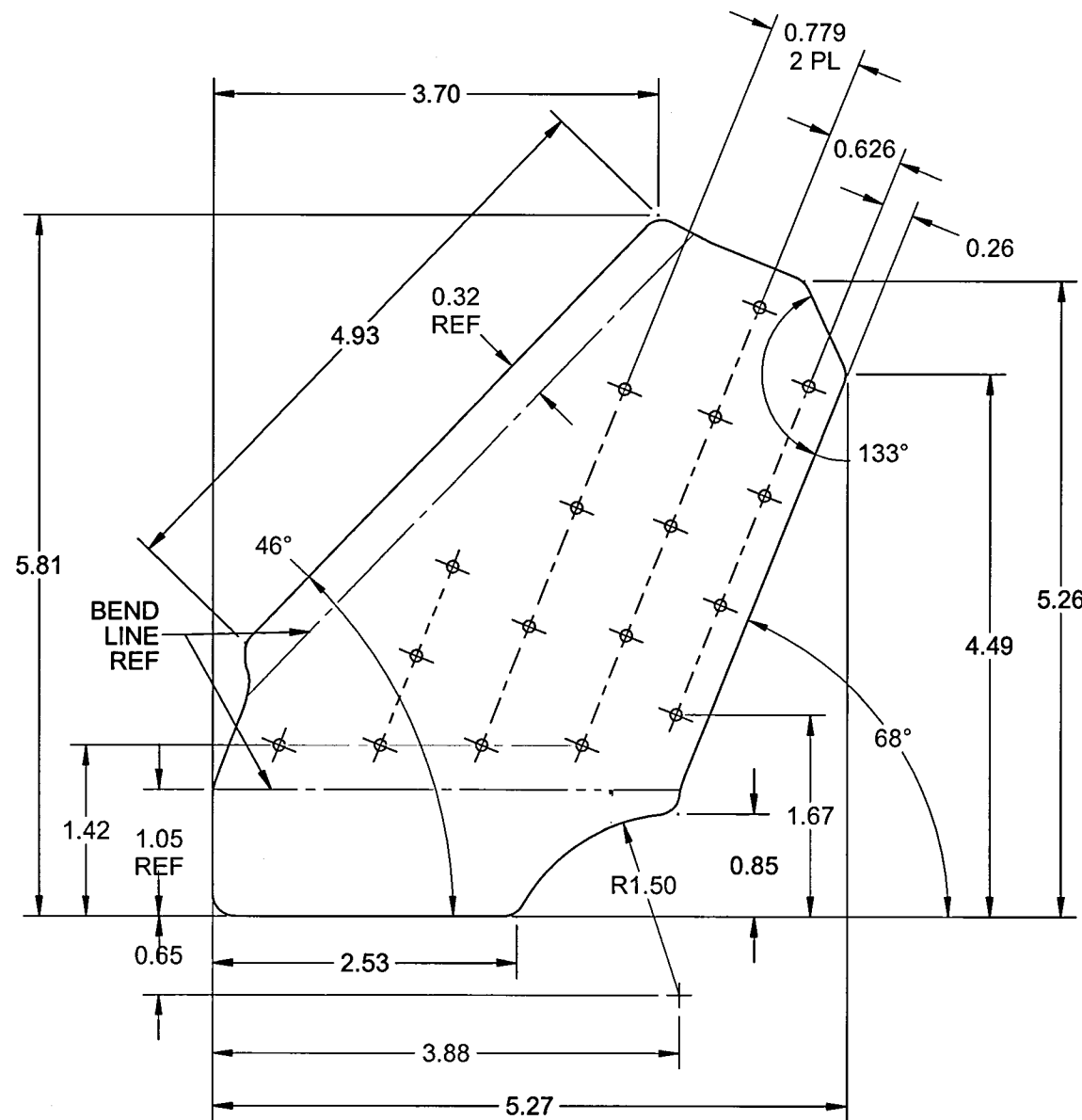
- 1) MATERIAL: MAKE FROM D5590-1F
- 2) FINISH: ANODIZE PER MIL-A-8625, TYPE II, CLASS 2, COLOR = BLACK
PRIME GREY PER QSI 005, 4.2.1.3.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.11 lbs

RELEASED

2018 MAR 12 ✓
ECN 18-687

APPROVED

A	NEW ISSUE	AJS	17.11.03
REV.	DESCRIPTION		BY DATE
DESIGN	AJS	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5590	SHEET 1 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	CP <i>up</i>	GUSSET, INBOARD	NTS
DATE	17.11.03	COPYRIGHT © 2017 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



D5590-1F GUSSET, INBOARD
(FLAT PATTERN)

NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/4 OR AMS-QQ-A-250/4
OR AMS 4037 OR ASTM B209
REF DART SPEC M2024T3S
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.11 lbs
- 8) UNDEFINED FEATURES CONTROLLED BY CAD FILE "D5590-1F REV. A.DXF"

RELEASED

2018 MAR 12 *up*

APPROVED

DESIGN	AJS	DART AEROSPACE USA, INC.	
DRAWN	RF	EUGENE, OR	
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5590	SHEET 2 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	CP <i>up</i>	GUSSET, INBOARD	NTS
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